

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER
Job Number	: 37329		
Estimate Number	: 11010		
P.O. Number	:	Part Number	: D2649
This Issue	: 2/11/2008      S.O. No. :	Drawing Number	: D2649 REV B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11      Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 36013	Material	:
Written By	: <u>JA 08 02 11</u>	Due Date	: 2/25/2008
Checked & Approved By	: <u>JA 08 02 11</u>	Qty:	500 Um: Each
Comment	: Est F 0203.26      Added turning on Cobra NG		

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
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Comment: Qty.: 0.2975 f(s)/Unit Total: 148.7325 f(s)  
6061-T6 Tube .375 x.058W  
Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.05

Y.A 08/02/13  
9051 (9.416')  
Well

M103841 (12')  
M104897 (20')  
M106469 (72')

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2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL  
Machine as per folio FA 214 on cobra machine.

H. A / 9th

08/02/13

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

H.A/924

08/02/13

4.0                      QC8    SECOND CHECK

**Comment:** SECOND CHECK

J.F

08/02/15

5.0 PACKAGING 1 PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

## Identify and Stock

Location: WS Backley

C208102115

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6.0 QC21 FINAL INSPECTION/W/O RELEASE

**Comment: FINAL INSPECTION/W/O RELEASE**

## Job Completion

min 2008/2/18

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/02/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

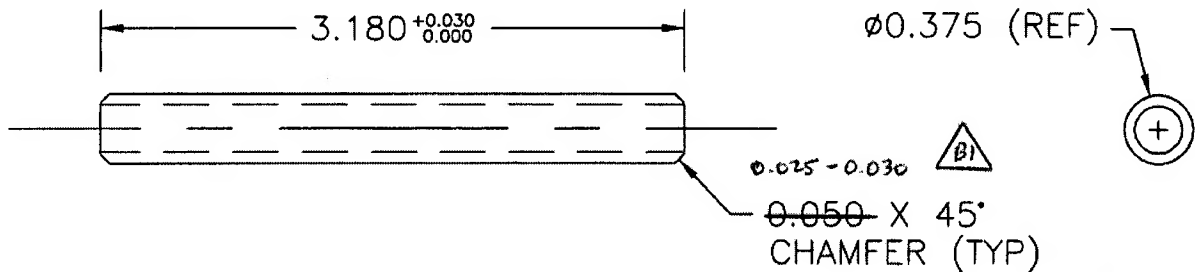
NOTE: Date & initial all entries





DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
BI	<del>OP</del> 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED  
98.01.20 DS



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37329

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

